

Value Workshop Nov. 1959 Project Summary

Jan Feb Mar Apr May Jun Jul Aug Sep Oct

	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct
1. a. Elim 2 pins in Latch & Strike Ass'y										D
b. Redesign Latch Ass'y				R						
2. a. Incorporate Heater in EG-15 Wiring				R&S						D
b. Reroute EG wiring										D
c. Use Low Voltage Wiring										R&S
3. New Light Switch										D
4. Freezer Door Latch										D
5. a. Simplify EK-11 wiring				R&S						S
b. Relocate Relay				D						
6. a. Redesign Fan Blade										S
b. Elim Fan Grill. Redesigned to lower cost					R					
7. a. One Piece Fan Mount										D
d. Elim Elect. Connector on Fan motor					R					S
8. a. Make Oil Cooler Tube from 10' lengths										D
b. New EK-11 Fan Mount					D					
9. New Standardized Kick Panel Mounting										D
10. a. 1 piece veg bin mount casting										D
b. Elim End Caps on veg bin mount					D					
c. Leaf spring centering of veg bin					D					S
d. Plug matl in pan hub to polystyrene										D
11. a. Elim Bezel & Mount Plate on Control Mount										D
b. Elim Control Mount Bracket on EG & EG										D
12. a. Change Supplier on S.S.L. front (changed to 1/16" thickness)										D
b. Make Shelf front in Lcu. (over 2 above 11a)										D
13. a. Shorten By-pass Capillary										R
b. Capillary in suction tube										D
14. a. Redesign Evap Door Mount Bracket										D
b. Shorten Evap Door Mount										D
15. a. Shorten Evap Door Insulation										D
b. Make Evap Door Insulation										R&S

R. C. Miles
Household Refrigerator
Bldg. 5, Room 248
October 14, 1960

	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct
13. a. Door Stop	New	45,853								
14. a. 200# to 175# corner post	Old	20,000			R&S					
b. 200# to 175# top pad	Old	8,500			R&S					
c. One piece cap	Old	62,000								
d. Foam skid board (supplier not with at present)	New	8,000			R&S					
e. Elim corner pads on BA & HB	Old	64,000								
f. New type shipping case	New	205,000			R&S					
15. a. Elim Varsol Wash	New	8,000			R&S					
b. Fiber cap on in 122 converted to no cap	Old	20,000			R					
c. Use Epoxy Sealer	New	5,353								
16. a. Modify alide skirt & bumper	New	16,613								
b. Redesign alider assembly	New	121,783								
17. a. Elim Rivets cond legs	New	4,000								
b. Use polyurethane strip for gasket	New	7,369								
c. Chg to lower cost fan nut	New	3,090								
d. Use solid fan leg	New	7,200								
e. Use .020" wall cond. tubing	New	10,200								
f. Use steel fan blade	New	21,000								
18. a. Use salvage mat.	New	1,917								
b. Slot fibre cover & elim 8 screws	New	14,000								
c. Reduce cover thickness	New	17,468								
d. Flat type or elim cover	New	5,000								
19. a. Shear baffle in Bldg 4	New	43,000								
b. Redesign BK-11 Mount	New	51,000								
c. Plastic or foil covered baffle	New	10,000								
d. Mold heater in clamp	New	3,000								
20. a. Cold head spacer	New	15,000								
b. Reduce mat. thickness	New	100,000								
c. Elim argon weld by weld conn to evap tube	Old	400,000								
21. BG Drawer Latch	Same as # 1	200,000								
22. Make steel quadrant shelf here	Old	50,000								
23. a. Aluminum sheath heater	Old	56,000								
b. Elim one BG heater	New	45,000								
c. Elim one BH heater	New									
24. Redesign RAC Mount	New									

TOTALS 1,532,000 New 1,094,000 Old 2,626,000 Grand Total